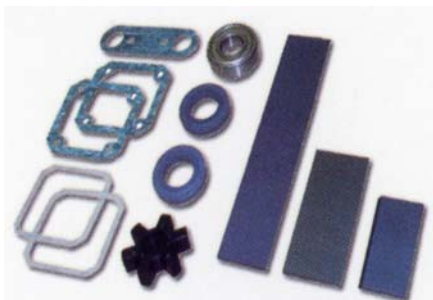


MAINTENANCE KITS

BUSCH- R5 SERIES



U.S. VACUUM maintenance kits are time tested high quality kits made for overhauling BUSCH vacuum Pumps used in the food processing industry. These Kits allow for a fast and easy repair of the pumps.

FILTER KITS:

Include exhaust filter elements, oil filter, o-rings, oil drain plug and strainer baffles.

OVERHAUL KITS:

Include vanes, bearings, seals, sleeves, gaskets, o-rings and washers.

GASKET KITS

| PART# | PUMP MODEL | PRICE |
|------------|---------------|----------|
| 990.061.02 | RA/RC 25/40 | \$85.00 |
| 990.081.02 | RA/RC 63/100 | \$130.00 |
| 990.111.02 | RA/RC 160/250 | \$122.00 |
| 990.140.02 | RA/RC 400/630 | \$165.00 |

FILTER KITS

| PART# | PUMP MODEL | PRICE |
|-------------|---------------|----------|
| 993.134.02 | RA/RC 25/40 | \$80.00 |
| 993.194.02 | RA/RC 63/100 | \$115.00 |
| 993.900.556 | RA/RC 160 | \$240.00 |
| 993.256.02 | RA/RC 250 | \$295.00 |
| 993.316.02 | RA/RC 400/630 | \$585.00 |

OVERHAUL KITS

| Part# | Description | Price | PUMP MODELS |
|----------|--------------|------------|-------------|
| 99313802 | Overhaul Kit | \$250.00 | 0025 |
| 99316802 | Overhaul Kit | \$250.00 | 0040 |
| 99319802 | Overhaul Kit | \$280.00 | 0063 |
| 99322802 | Overhaul Kit | \$280.00 | 0100 |
| 99304501 | Overhaul Kit | \$780.00 | 0160 |
| 99304601 | Overhaul Kit | \$870.00 | 0250 |
| 99304701 | Overhaul Kit | \$1,100.00 | 0400 |
| 99304801 | Overhaul Kit | \$1,580.00 | 0630 |

→ Individual spare parts available: Call customer service for assistance
Cylinder machining: Available on RA/RC-160, 250, 400 & 630 pumps

888-416-7366