## **U.S. PATENTED**

# STAINLESS STEEL COATING

#### **ALLOY-BOND EPOXY POWDER COATING**

- Significant cost reduction compared to solid stainless steel material
- FDA Epoxy pigmented with 316L Stainless steel flake (3.5 mil)
- FDA approved coating



# **APPLICATIONS**

- Pharmaceutical Industry
- Chemical Industry
- Corrosive environments
- Waste water treatment
- Federally inspected meat & poultry plants



## **SPECIFICATIONS**

- Meets FDA 21 CFR 175.300
- Coating is FDA approved For incidental contact
- Can be safely used in:
  - Food contact areas
  - •Chemical washdown applications
- Life expectancy up to 30 years

TEST RESULTS		RATING
Water: Fresh & sa	alt	Excellent
Solvents: alchols, alphatics, aromatics, carbon tetrachloride		Excellent
	ethylene glycol, ketones & trichloroethylene	
Organic Acids:		
	- Fatty & Citric	Excellent
	- Oleic 100% & Oxalic 20%, pH 1.6	Excellent
	- Picric 10%	Good
Inorganic Acids:		
	- Hydrochloric 5%, pH 2.5	Excellent
	- Hydrochloric 20%, pH 1.5	Good
	- Boric (saturated solution), pH 5.2	Excellent
	- Phosphoric 65%, pH 1.5; 50%, pH 1.5; 20%m pH 1.4	Good
Acid Salts:		
	- Aluminum Nitrate 10%, Ammonium Chloride & Copper Sulfate	Excellent
Alkalis:		
	- Ammonium Hydrox. 28%, pH11; Ammonium Hydrox. Dilute,	Good
	- Clacium Hydrox. (Lime), pH12.4; Potassium Hydrox. 50%, pH 14	Fair
	- Potassium Hydrox. 25%, pH13; 10% pH14	Good
	- Sodium Hydroxide 50%, pH14	Fair
	- Sodium Hydroxide 20%, pH13; 5%, pH12 & Sodium Hypochlorite (Bleach)	Good
Alkaline Salts:		
	- Barium Sulfide, Sodium Bicarbonate, Sodium Carbonate & Sodium Sulfide	Excellent
	- Trisodium Phosphate 10%	Good

